



ACRYLIC RECOAT SYSTEM (VFI-605-1) OVER AN EXISTING COATING

1. GENERAL SPECIFICATION:

1.01. General System Description

- A. The Acrylic Recoat System is recommended for existing coated roofs with unlimited slope. **See section 2 for a list of materials used in the system.** The substrate must be cleaned and primed before applying the new acrylic system for ensured adhesion. Adhesion testing is also required by embedding a portion of fabric between a wet-on-wet layer of VFI-605-1. After curing, pull the exposed half of fabric at a 90° angle to the substrate surface. The pull test should yield results of at least 4 pli for the coating adhesion to be considered acceptable.
- B. Restoring with the Acrylic Recoat System will preserve and extend the useful life of the roof by protecting it from exposure to common degrading elements and weather conditions. The use of this system is restricted to circumstances where the roof surface is in sound condition but requires renewal due to the normal effects of aging and normal roof use.
- C. Specifications here include guidelines for preparation, priming, and reinforcing all seams and flashings integrally related to the roof. This is a general installation guide specification and is not a project-specific specification. It is the responsibility of the owner/building representative, project manager, and contractor to ensure that this general installation guide is followed when work pertains to the project.
- D. A Volatile Free, Inc. Technical Representative shall approve, in writing, any material substitutions, deviations from, and/or addendums to this specification.

1.02. Contractor to:

- A. Provide all labor, materials, equipment, and accessories necessary to repair, clean, and prepare existing coated surfaces. Install Volatile Free, Inc.'s primer and Acrylic Recoat System in accordance with this specification and the manufacturer's instructions.

Reference the following sections for more detailed information.

1. Environmental Requirements (1.06)
2. Surface Preparation (3.02)
3. Surface Wash (3.03)
4. Priming (3.04)
5. Seams, Cracks, Terminations, and Penetrations (3.05)

6. Coating Application (3.06)

7. Traffic Areas and Walkways (3.07)

1.03. Approved Materials:

- A. Primary waterproofing materials shall be the products of a single manufacturer and produced domestically. A coating supplier must have a minimum of 10 years of experience in the manufacture of a specified product. Private-label products or materials produced outside the US are not acceptable. Secondary products shall be recommended and approved by the primary manufacturer. The coating system shall have UL Listing, Miami-Dade NOA, and Florida Building Code approval. CRRC and ENERGY STAR approvals are also required where applicable (white topcoat).
- B. Unspecified materials shall be submitted to the architect and owner/building representative for approval prior to the bid date. In requesting approval, a letter of certification must be signed by an officer of the manufacturer, stating that the alternative material is equal to or better than the specified product.

1.04. Submittals:

A. Manufacturer:

- 1. Provide VFI's published technical data sheets, safety data sheets, installation instructions, and certified data to support published ratings.
- 2. Supply warranty paperwork in accordance with application rates and requirements.

1.05. Product Delivery, Storage, and Handling:

- A. Deliver VFI materials in unopened containers with VFI labels affixed. Include the following on the label of each container: manufacturer's name, product name, product type, lot number, mixing instructions, and precautions.
- B. Contractors shall be responsible for the storage and protection of all materials required. Materials shall be stored in a manner so as not to exceed the VFI-specified temperature limitations (see drum label or data sheet). In all cases, the storage and handling of materials shall conform to the requirements of VFI and the applicable safety regulatory agencies.

1.06. Environmental Requirements:

- A. Install the coating materials under the following conditions:
 - 1. When existing and forecasted weather conditions permit it.
 - 2. Install VFI-605-1/640-1 and VFI-#11 above 50°F/ 10°C.

2. PRODUCTS:

2.01. Materials:

A. All products listed are manufactured, supplied, or approved by VFI of Brookfield, WI.

1. Surface Cleaner: VFI-1009 Cleaning Detergent
2. Polyester Fabric: PF Mesh 4” and 6” Polyester Fabric
3. Primer: VFI-#11 9:1 Epoxy Primer
4. Flashing Grade: VFI-630 Acrylic Flashing Grade
5. Base Coat (Optional): VFI-640-1 Gray Acrylic Coating
6. Coating: VFI-605-1 White Acrylic Coating
 - a. The system can be used with various premium and custom colors, but VFI does not guarantee color stability unless otherwise stated.

VFI-605-1/640-1 Mean Technical Requirements		
Solids	By Volume	57%
Tensile	ASTM D2370	201 psi
Elongation	ASTM D2370	574%
Tear Resistance	ASTM D624	84 pli
Water Vapor Permeability	ASTM D1653	14

7. Traffic Walkways: Yellow Spaghetti Walk Pad provided by VFI

3. EXECUTION

3.01. Examination

- A.** Identify slope and drainage patterns.
- B.** Identify existing coating type and underlying substrate to ensure compatibility with the system through an adhesion test.
- C.** Inspect for missing or loose fasteners.
- D.** Identify seam and flashing failures.
- E.** Inspect for rust and metal integrity/damage.

3.02. Surface Preparation

- A.** Remove large volumes of dirt, leaves, and other debris with a broom. Roof cement and cold-applied materials, detrimental to the adhesion and application of roofing materials, should be removed. Take care to remove all loose paint, rust, and scale.
- B.** Power wash as needed with a minimum pressure of 2,000 psi or mechanical abrasion.

- C. The existing coated roof and its structural components must be repaired. All damaged drains, vents, ducts, gutters, metal caps, flashing, or other penetrations must be replaced or modified.
- D. All gaps should be repaired to be tight and flush. Gaps and deflection between panels shall be eliminated by installing additional screws or rivets as necessary to restrict deflection to ¼" or less.
- E. Loose or backed-out fasteners must be tightened or replaced with oversized fasteners.

3.03. Surface Wash:

- A. Areas containing grease, oil, animal fats, or other surface contaminants shall be scrubbed with non-sudsing, biodegradable liquid detergent (VFI-1009).
- B. Use concentrated chlorine solution to treat areas of mildew, fungus, or algae.
- C. All cleaning agents must be rinsed off the roof. Allow the roof to dry before proceeding.

3.04. Priming

- A. Apply VFI-#11 9:1 Epoxy Primer at a rate of 0.5 gallons per square.
- B. Allow the primer to dry for a minimum of 8 hours prior to coating. Cure time will vary depending on ambient temperature and humidity. No substrate should be exposed. The primer must be coated within 7 days after application. If the primer is not coated within 7 days, the primed surface should be cleaned and re-primed. The designed temperature is 50°F or above. Do not apply if rain is in the forecast before a topcoat can be applied.

3.05. Seams, Cracks, Terminations, and Penetrations:

- A. **Seams:** Apply VFI-605-1 White Acrylic Coating centered on the seam at a rate of 1.25 gal/sq. The base coat should be applied wide enough to support 6-inch-wide polyester fabric. Lay the fabric into the wet coating, making sure there are no defects, including fish mouths, wrinkles, or bubbles, and the fabric is completely smooth. When the fabric is in place, wet it out with approximately 1.25 gal/sq of VFI-605-1.
- B. **Penetrations, Terminations, and Protrusions:** Repair can be accomplished with VFI-630 Acrylic Flashing Grade. If additional reinforcement is needed, a base coat of VFI-605-1, polyester fabric, and a topcoat of VFI-605-1 may be used when following the above-mentioned application rates, standards, and procedures.
- C. **Exposed Mechanical Fasteners:** Apply VFI-630 to completely encapsulate the fastener head and seal the base of the fastener to the roof.

3.06. Coating Application

- A. Ensure adhesion tests are completed and meet VFI requirements.
- B. Check wet film thickness during application with a mil gauge.
- C. (Optional): Apply a layer of VFI-640-1 Gray Acrylic Coating as a base coat to help with tracking before applying the white topcoat.
- D. Install VFI-605-1 White Acrylic Coating over the entire roof surface in multiple passes to achieve the desired warranty requirement in DFT (Dry film thickness):
 - 1. **23 mils minimum DFT for a 10-year warranty (2.5 gallons per square)**
 - 2. **27 mils minimum DFT for a 15-year warranty (3 gallons per square)**
- E. Recoat time is between 2 to 48 hours, depending on environmental conditions and cure speed. Longer recoat times may result in poor intercoat adhesion and delamination from surface contamination.
- F. No traffic shall be permitted on the coated surface for a minimum of one (1) day. Damage to the surface by other trades shall not be the responsibility of the roofing contractor or Volatile Free, Inc.

3.07. Traffic Areas and Walkways

- A. **Option 1:** Apply a three coarse coating of VFI-605-1 and reinforce with polyester fabric for low-traffic areas and walkways. The first layer of acrylic should be 1.25 gal/sq, then install fabric into the wet coating, and while still wet, apply a topcoat of acrylic at 1.25 gal/sq.
- B. **Option 2:** Yellow Spaghetti factory-formed walkway pads are to be used in walkway areas and around rooftop equipment as identified by the owner's rep. Spot adhere the pads or rolls to the finished roof surface with generous ribbons of acrylic sealant as provided by Volatile Free, Inc.

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