



## VFI-2538 EPS FORM HARD COAT

The urethane form hard coat is a spray coating applied to CNC/machined or hot wire cut EPS using high-pressure or cartridge-based equipment to create a uniform, releasable surface when casting concrete. It is a great alternative to urethane molds and epoxy coatings.



Custom  
Mold-Making



Fast-Curing For  
Fast Turnarounds



Reduced Need  
For Sanding



Eliminates Need  
For A Mold Box



## » HOW TO USE:

- **High-pressure application:** Premix and continually mix the B side before and during application. A high-pressure, plural-component spray rig capable of providing between 2,300-2,500 psi of constant pressure at 150-155°F is required to spray the coating at a minimum of 60 mils. It can be used for casting after 24 hours.
- **Qwik Spray application:** Shake the cartridge before use if material is visibly separated. VFI-7500 Qwik Spray Gun and an air compressor capable of 10 CFM at 100 psi of constant pressure are required to spray the coating at a minimum of 60 mils. Don't stop spraying until the cartridge is empty. It can be used for casting after 24 hours.



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