



VFI®-606 Acrylic Primer

VFI®-606 Acrylic Primer is a high contrast primer for use over polyurethane foam. The dark color provides an increased surface temperature to create a better environment for an acrylic topcoat to cure. VFI®-606 Acrylic Primer provides increased adhesion to polyurethane foam in a single component application for easier use than a traditional two component primer.

→ Technical Usage

VFI®-606 Acrylic Primer has been used in the following applications and may be used in many more unique applications. Contact Volatile Free, Inc. for more information on any specific applications.

- Liquid Applied Roofing

→ Color

Standard colors are Dark Gray or Black. For additional premium colors or color matching services contact Volatile Free, Inc.

→ UV Stability

This product is **NOT** UV color stable and has no long-term UV testing. For additional information contact Volatile Free, Inc.

→ Coverage/Thickness Requirement

See VFI specifications for specific coverage information or contact Volatile Free, Inc. for additional coverage/thickness requirements.

→ Storage Stability/Shelf Life

12 month shelf life from date of manufacture when stored and sealed in unopened containers between 40°F - 75°F. Water based products must be protected from freezing. Material should be brought to a minimum temperature of 65°F before use.

→ Equipment

VFI-606 Acrylic Primer may be applied by spray, roller or brush. Contact Volatile Free, Inc. for more information on any specific equipment questions and requirements.

→ Surface Preparation

Surface preparation depends on application and substrate being coated. All surfaces should be cleaned, prepped, dry and free of any oils, dirt or films that could affect the product adhesion. Contact Volatile Free, Inc. with any additional questions.

→ Mixing

Mixing until uniform is required on all material before use. Mix times may vary depending on volume and mixing method. Please contact Volatile Free, Inc. for more information on any specific mixing questions and requirements.

→ Material Application

Material can be applied between 50°F - 120°F and the temperature must remain above 40°F until full cure. Apply only when rain or other moisture contamination will not be present before top coat is applied and fully cured. Standard application is 16 wet mils. Material cure time will vary with temperature. Top coat is required after curing within 48 hours. Contact Volatile Free, Inc. for more information on any specific application requirements.

→ Primers

N/A

→ Cleanup Solvent

Preferred cleanup solvent is water. Please contact Volatile Free, Inc. for more information on cleanup of equipment and tools.

→ Thinning








Do not thin prior to application.

→ Precautions

See Safety Data Sheet for complete safety data. Do not add any foreign material to this product. Avoid prolonged breathing of vapors and prolonged or repeated skin contact. Use only with adequate ventilation.

VFI®-606 ACRYLIC PRIMER

Application Method

						
SPRAY	QWIK SPRAY	BRUSH	TROWEL	ROLLER	INJECTABLE	POUR
X	-	X	-	X	-	-

Liquid Properties

Solids by Weight	55%
Solids by Volume	42%
Liquid Density	10.65 lbs/gal
Specific Gravity	1.28 g/mL
Viscosity	15,000 cps
Tack Free Time	2-4 hours
Recoat Time	1-7 days
Full Cure	48 hours
VOC	5 g/L

Packaging



5 GALLON 1 GALLON

 VOLATILE FREE, INC.

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