

SEALGUARD VFI®-991 Silicone

SEALGUARD VFI®-991 Silicone liquid applied coating forms a seamless film using silicone chemistry. SEALGUARD VFI-991 provides UV stability and a waterproofing membrane in a single component package that cures at room temperature (RTV) and may be applied on site. SEALGUARD VFI-991 is a moisture cure elastomer specifically engineered for breathability and waterproofing that is resistant to oxidation and standard temperatures.

Technical Usage

SEALGUARD VFI®-991 Silicone has been used in the following applications and may be used in many more applications. Contact Volatile Free, Inc. for more information on any specific applications.

- Above Grade Waterproofing
- Caulk and Sealants
- Gutter Repair Coatings
- · Liquid Applied Roofing
- RV Coatings
- Sacrificial Coatings

Color

Standard colors available are white, light gray, medium gray and tan. For additional premium colors or color matching services contact Volatile Free, Inc.

UV Stability

This product is UV color stable and has long-term UV testing. For additional information contact Volatile Free, Inc.

Overage/Thickness Requirement

See VFI specifications for specific coverage information or contact Volatile Free, Inc. for additional coverage/thickness requirements.

Storage Stability/Shelf Life

12 month shelf life from date of manufacture when stored and sealed in unopened containers between 40°F - 75°F. Opened containers may be resealed with a nitrogen purge, but shelf life will be significantly shortened. Material should be brought to a minimum temperature of 65°F before use.

Equipment

SEALGUARD VFI-991 Silicone may be applied by sprayer, roller, or brush. If sprayed use single component spray equipment capable of maintaining a minimum constant spray pressure of 5000 psi. 5:1 transfer pump should be used with drums. Contact Volatile Free, Inc. for more information on any specific equipment questions and requirements.

Surface Preparation

Surface preparation depends on application and substrate being coated. All surfaces should be cleaned, prepped and free of any oils, dirt or films that could affect the product adhesion. Contact Volatile Free, Inc. with any additional questions.

Mixing

Mixing until uniform is required on all material before use. Mix times may vary depending on volume and mixing method. Please contact Volatile Free, Inc. for more information on any specific mixing questions and requirements.

Material Application

Material can be applied between 40°F – 120°F. Standard application is a multiple coat method with 22 mil passes until the desired thickness is reached. Apply only when rain or other moisture contamination will not be present before fully cured. The time between subsequent coats should not exceed 48 hours, but materials should be allowed to cure before applying the second coat. Material cure time will vary with temperature.

Primers

Volatile Free, Inc. recommends adhesion patch testing before use and additional adhesion patch testing with the chosen primer. The following are approved primers for use with SEALGUARD VFI-991. Contact Volatile Free, Inc. with any primer questions.

- VFI-#11
- VFI-607
- VFI-1074-1
- VFI-3218

Cleanup Solvent

Preferred cleanup solvent is chemically dry mineral spirits. Please contact Volatile Free, Inc. for more information on cleanup of equipment and tools.

Thinning

Do not thin prior to application.

Precautions

See Safety Data Sheet for complete safety data. Do not add any foreign material to this product. Avoid prolonged breathing of vapors and prolonged or repeated skin contact. Use only with adequate ventilation.

SEALGUARD VFI®-991 SILICONE

Application Method



Physical Properties

Tensile Strength	434 psi
Elongation	245%
Final Elongation after 5000 Hours	279%
Tear Strength	41 pli
Aged Solar Reflectance of White	0.7
Aged Thermal Emittance of White	0.9
Permeance	9.9 perm
Low Temperature Flexibility	Pass

Liquid Properties

Solids by Weight	77%
Solids by Volume	77%
Liquid Density	10.00 lbs/gal
Specific Gravity	1.20 g/mL
Flash Point	105°F
Viscosity	2000 cps
Tack Free Time	1-2 hours @75°F, 50%
Cure Time	2-4 hours @75°F, 50%
Recoat Time	4-48 hours @75°F, 50%
Flash Point	105°F
VOC	<250 g/L

Packaging





Testing & Approvals

















VOLATILE FREE, INC.

19500 JANACEK COURT | BROOKFIELD, WI 53045 | (262) 787-0400 | TOLL-FREE (800) 307-9218 | FAX (262) 787-0500 | INFO@VOLATILEFREE.COM

This information and technical advice provided herein are believed to be reliable and accurate to the best knowledge of Volatile Free, Inc., As based on tests and should serve only as a recommendation. As the manufacturer, Volatile Free, Inc makes no representations or warranties of any kind, expressed, implied or statutory, including but not limited to all implied warranties of merchantability or fitness for use or a particular purpose, or any other matter with respect to this product. Volatile Free, Inc makes no representations or warranties as to the results of the use of the product and assumes no obligation or liability in connection therewith. Volatile Free, Inc is not liable for any special, exemplary, punitive, incidental or consequential damages of any sort or kind from use of this product. The information provided herein is subject to change at any time without notice. Information changes may include, but are not limited to commercial and technical changes, changes in pricing, physical characteristics and packaging.